

END TRUCK MAINTENANCE INSTRUCTIONS

1. Wheel bearings part No. WB-4T should be lubricated through pressure grease fitting part No. GF-3T every six months with Alemite grease No. 30 or equivalent.
2. All pillow block pinion stub shaft bearings part No. PB-4T are lubricated for the life of the bearing and sealed against moisture and dirt.
3. All open gearing part Nos. PG-2T and WG-5T should be coated with a good grade of open gear lubri-

ation every 3 months at which time a visual inspection should be made.

4. On end trucks furnished with individual motor drives part No. DM-9T follow lubrication instructions mounted on gear reducer.

5. On end trucks furnished with hand wheel, hand chain guide and hand chain the chain guide assembly should be oiled every 6 months and the hand chain oiled to prevent rust and increase life of hand wheel.

Part Name	Part No.	Quantity Per Each End Truck	Price Each	Part Name	Part No.	Quantity Per Each End Truck	Price Each
Truck Frame	TF-6T	1		Plain Wheel	PW-5T	2	
Pinion Shaft Bearing	PB-4T	2		Wheel Gear	WG-5T	1	
Pinion Stub Shaft	SS-1T	1		Wheel Gear Bolt	GB-7T	3	
Stub Shaft Coupling	SC-1T	1		Wheel Bearing	WB-4T	2 or 3	
Wheel Gear Cover	WC-9T	1		Thrust Washer	TW-4T	4	
Pinion Bearing Bolt	BB-7T	4		Wheel Axle	WA-3T	2	
Pinion Gear Retainer	RC-7T	1		Grease Fitting	GF-3T	2	
Pinion Gear	PG-2T	1		Keeper Plate	KP-7T	2	
Chain Coupling	CC-1T	1		Hand Chain Wheel	HW-0T	1	
Motor Mount	MM-9T	1		Hand Chain Guide	CG-0T	1	
Reducer	DM-9T	1		Hand Chain	HC-0T	22'	