

## END TRUCK MAINTENANCE INSTRUCTIONS

1. All wheel bearings part No. WB-4U on under running end trucks are lubricated for the life of the bearing and sealed against moisture and dirt.
2. All pinion shaft bearings part No. PB-4U are lubricated for the life of the bearing and sealed against moisture and dirt.
3. The lower flange guide rollers part No. SB-4U are Cam follower type construction with Alemite grease fitting located in end of the guide roller stem readily accessible from underside of each end truck. Grease every 6 months under normal use.
4. All open gearing part Nos. PG-2U and GW-5U should be coated with a good grade of open gear lubrication every 3 months at which time a visual inspection

should be made.

5. On end trucks furnished with handwheel, hand chain guide and hand chain the chain guide assembly should be oiled every 6 months and the hand chain lightly oiled to prevent rust and increase life of hand wheel.

6. On end trucks furnished with individual motor drives part No. DM-9U follow lubrication instructions mounted on gear reducer.

Part Name	Part No.	Quantity		Part Name	Part No.	Quantity	
		Per End Truck	Price Each			Per End Truck	Price Each
Truck Frame	TF-6U	1		Wheel Axle	WA-3U	4	
Geared Wheel	GW-5U	2		Axle Lock Washer	AW-7U	4	
Plain Wheel	PW-5U	2		Axle Nut	AN-7U	4	
Stub Shaft Coupling	SC-1U	1		Motor	MM-9U	1	
Pinion Stub Shaft	SS-1U	1		Reducer.	DM-9U	1	
Pinion Bearing Retainer C	BC-7U	1		Chain Coupling	CC-1U	1	
Pinion Gear	PG-2U	2		Side Roller Bearing	SB-4U	2	
Pinion Shaft Bearing	PB-4U	2		Hand Chain Wheel	HW-0U	1	
"C" Wheel Washer	CW-7U	4		Hand Chain Guide	CG-0U	1	
Wheel Bearing	WB-4U	4		Hand Chain	HC-0U	20'	